

Drill the Hole

- Drill a 5/32-inch hole approximately 3/8 inches from the rear face of the exhaust. Center the hole on the bottom side, aligning it with the angle of the exhaust tip. **Tap the Threads**
- Run a 10/32 tap through the drilled hole. Use lubrication and tap the threads by moving the tap in and out several times, cleaning out the cuttings each time. Continue tapping until the threads are fully cut.
 Install Quiet Core
- Insert the Quiet core until it is flush with the tip of the muffler.
- Screw in the set screw using a 3/32 Allen wrench. Apply blue Loctite to the set screw before tightening.



Straightline Performance 1317 Liberty Ln, Chisago City, MN 55013 651-466-0212 www.straightlineperformance.com



Technical questions please email tech@straightlineperformance.com

Facebook @ straightlineperformanceinc

YouTube @straightlineperfinc

Twitter @straightlineperf

Tools Required

5/32 Drill Bit

10/32 Tap

QTY	ITEM #	Description	In Box
1	248-102	Quiet Core	
1	1125275	Set Screw 10-32	
		thread	