



2004-20 Ski-doo TNT/500ss Billet Head Kit 0-6000 ft

113-130

Parts included

1-IT-113-100 (500ss Billet Head)

2-113-132 Billet Inserts

2-0480782 Buna Oring

1-24132 Allen Screw

Installation instructions

Drain anti-freeze from engine to ensure no loss into engine when removing head. Unbolt head and remove. Unbolt top and bottom water inlets from stock head carefully not to tear the gaskets. Install the gaskets, thermostat, and water manifolds the same as they came off the stock head. When installing the head you will need to use the provided allen screw to plug the unnecessary hole that your machine does not use.(outer hole for carb and inner for SDI). Be sure to tighten completely and install new head. Torque head to proper Ski-doo specifications and fill with antifreeze, test machine and check for and leaks.

Straightline billet head requires no jetting or fuel programming.

Straightline Performance 651-466-0212 www.straightlineperformance.com



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