



**2010-11 Arctic Cat M8/Crossfire 8 Single Pipe  
131-140 High Temp Black**

**Installation Instructions**

1. Remove the stock pipe; be sure to keep all mounting hardware.
2. Installation of a SPI ceramic coated pipe requires no need to remove the heat shields from the stock pipe.
3. Factory heat shields do not contour to the SPI pipe, as the stock pipe. It may take some work to get the fitment correct.
4. Install your new Straightline Performance Pipe; don't forget to re-install the pipe temperature probe. Do not over-tighten the probe!
5. Check the pipes fitment to the machine to ensure there is no contact with any other components on your machine.

**NOTE:** Be sure the Straightline single has no manufacture defects. If the pipe has been run/used there are **no warranties** for fitment.

**Fuel Requirements**-Straightline Performance recommends the use of 91+ octane fuel (non-oxygenated) with the SPI single pipe. Fuel programs are available through Straightline Performance. It is the customer's responsibility to verify their own fuel programming after installing the pipe.

**Operating RPM** – 8100-8300

	Item #	Descriptions	In Box
1	131-140	Pipe	
1		Sticker	

Checked and Packaged By

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