



**2007-09 Arctic Cat F1000 Single Pipe
131-102 High Temp Black**

Installation Instructions

Remove stock pipe; be sure to keep all stock springs. If you have a ceramic coated pipe there is no need to remove the stock heat shields. If you are installing a black satin pipe and installing the heat shields, remove off factory pipe and re-install on Straightline single. Factory covers do not fit the best; this may take some work, to produce the power the pipe sizes and lengths needed to be changed.

STRAIGHTLINE STRONGLY RECCOMENDS THE USE OF A Y-PIPE WITH THE SINGLE PIPE.

Be sure the Straightline single has no manufacture defects. If the pipe has been run/used there are **no warrantees** for fitment.

Jetting Requirements

Straightline has seen in testing no need for a fuel programmer, but we still recommend the customer to check his own jetting on the new pipe. With any other addition other than the pipe a fuel programmer will be needed.

Peak rpm – Peak hp increase 7650-7750

Boondocker settings for 07 programming with pipe,y-pipe, air intake, timing key.

3000 -06-03-03

5000 00 -05 -05

6500 00 -05 -05

7200 00 -05 -10

7800 -05 -02 05

Clutching - Straightline recommends adding a clutch kit to operate at the new recommended hp rpm. Straightline kit part number is. 124-136

BOM

Quantity	Item #	Descriptions	In Box
1	131-102	Pipe	
1		Sticker	

Checked and Packaged By

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Technical questions please email tech@straightlineperformance.com



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